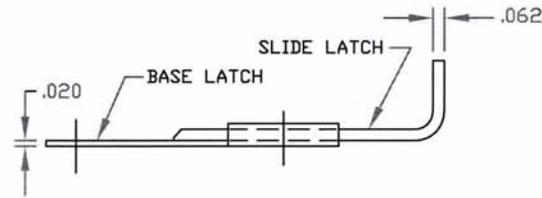
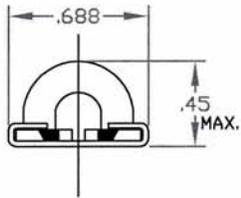
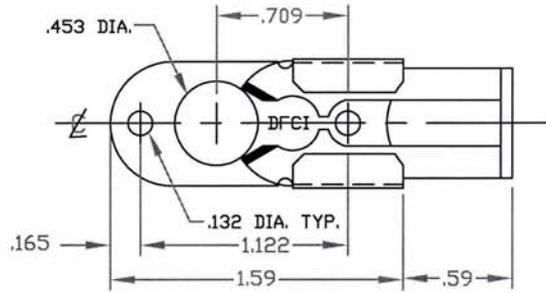
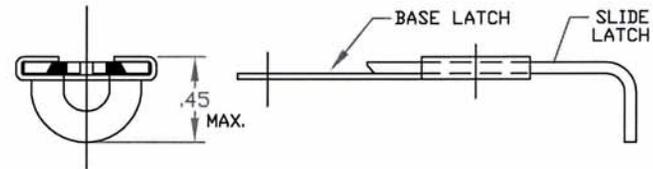


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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
D	ADD .709 DIM'S PER ECN 1108	10-21-08	<i>FB</i>



ASSEMBLE "A"



ASSEMBLE "B"

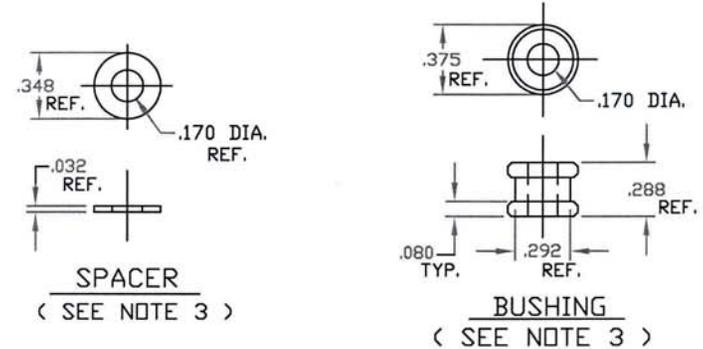
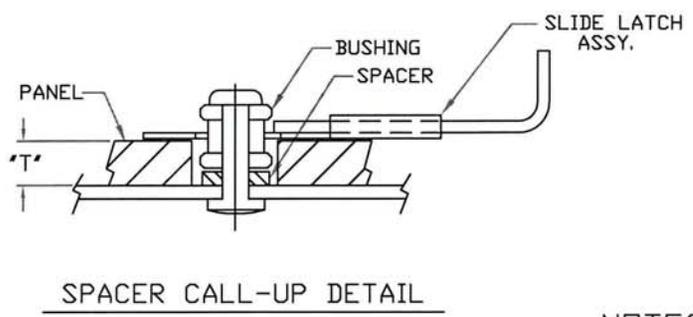
FOR PART NO. REFER TO SHEET 2.

MAT'L AS NOTED.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125/T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
HEAT TREAT PER NOTE 4.	PART NO.	DRN <i>S. FRAVUS</i>	DATE 11-14-05	TITLE SL-8400 SLIDE LATCH ASSY. 8415-Z3CT.	
FINISH PER NOTE 1.		CHK <i>F. Basil</i>	DATE 10-20-08	SIZE A	FSCM NO 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. © COPYRIGHT 2003, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>	NEXT ASSY	USED ON	DATE 10/21/08	DWG. NO. C8415	REV. D
	APPLICATION BLOCK	SALES	DATE	SCALE NTS	WT.

DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
D	ADD .709 DIM'S PER ECN 1108	10-21-08	<i>FB</i>



NOTES:

- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE II, SC 2, YELLOW CHROMATE. FINISH SUFFIX -Z3Y.
SLIDE LATCH ASSY. MADE FROM STAINLESS STEEL HAVE NO FINISH.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 8415-Z3BT.
- BUSHING, PART NO. 8415-03-Z3CT OR SPACER, PART NO. 8415-04-Z3CT ARE NOT INCLUDED IN THE ASSY. (REF. ONLY.)
- HEAT TREAT: SLIDE LATCH ASSY. (STEEL ONLY)
- PLEASE VISIT WWW.DFCIS.COM/C8415 FOR A LIST OF AVAILABLE FINISHES.

ASSY.'A' PART NO.	ASSY.'B' PART NO.	MATERIAL	'T' RANGE	QTY. OF SPACER
8415-Z3CT	8415-10-Z3CT	PER A.I.S.I 1070-1075 STEEL.	.046-.018 .081-.128	NONE ONE
8415-SS	8415-10-SS	ST. STEEL TYPE 302	.129-.160	TWO

MAT'L AS NOTED.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±.02 .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 4.	PART NO.	DRN <i>S. Francis</i>	DATE 11-14-05	SL-8400 SLIDE LATCH ASSY. 8415-Z3CT.
FINISH PER NOTE 1.		CHK <i>F. Basil</i>	DATE 10-21-08	
		ENG <i>B. Hilal</i>	DATE 10/21/08	SIZE A
		MFG <i>B. Hilal</i>	DATE 10/21/08	FSCM NO. 72794
	NEXT ASSY	USED ON	DATE 10/21/08	DWG. NO. C8415
	APPLICATION BLOCK	SALES	DATE	REV. D
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>			SCALE NTS	WT.
<small>DATE: 07/01/06 FORM: DRAWING</small>				SHEET 2 OF 2