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C7880-C7 SHT. 2of2 REV. REVISIONS SYM DESCRIPTION DATE APPROV 11-21-06 R.GLESE В CHNG FINISH PER ECN 1000 NOTES: NCONTROLL FINISH: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOW: ZINC PLATE PER ASTM-B-633, TYPE II, SC 2, YELLOW CHROMATE, FINISH SUFFIX -Z3Y. STRIKE MADE OF STAINLESS STEEL HAVE NO FINISH. FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. "EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. PART NO. MATERIAL IS 7880-C7-Z3BT PER A.I.S.I 1008/1010 PLEASE VISIT WWW.DFCIS.COM/C7880-C7 FOR A LIST OF AVAILABLE 7880-C7-Z3CT STEEL. FINISHES. 7880-C7-SS TYPE 302 ST. STEEL MAT'L TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED DFCI SOLUTIONS INC. NOTED. X* = ±2* $.xx = \pm .015$ MACHINE FINISH 1257 $x/x = \pm 1/32$.xxx = \pm .010 425 UNION BOULEVARD HEAT TREAT DATE 4-22-05 PART NO. WEST ISLIP, NEW YORK 11795 NONE. TL-7800 LINE FINISH 7880-C7-Z3CT NOTE DATE /1-21 SIZE 72794 REV. C7880-C7 PM5/06 В NEXT ASSY USED ON SHEET 2 OF 2 SCALE DATE NTS APPLICATION BLOCK

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