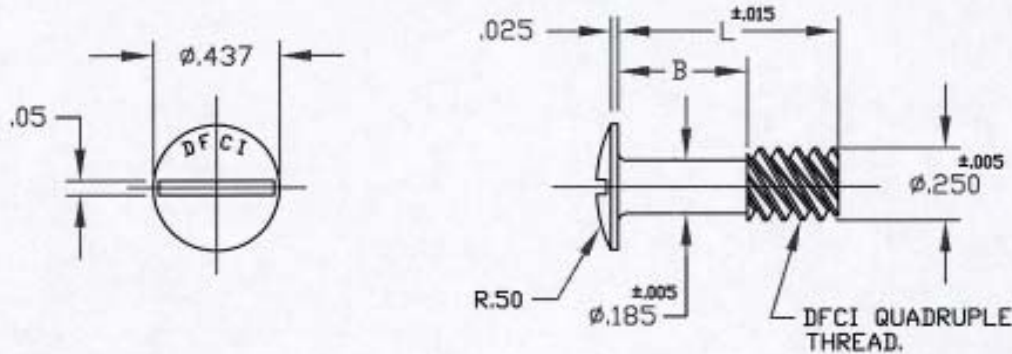


UNCONTROLLED

C5714 SHT. 1of2 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1080	4-2-08	R. OLSEN



FOR PART NO. REFER TO SHEET 2 of 2.

<b>MAT'L</b> PER A, I, S, J 1018, 1117, 1215, 8620 STEEL OR TYPE 303 ST. STEEL.		<b>TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED</b> X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125		<b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
<b>HEAT TREAT</b> PER NOTE 1.		<b>PART NO.</b>	<b>DRN</b> S. FRANCIS DATE 10-18-04	<b>TITLE</b> UN-5700 LINE STUD 5714-20-xx-Z2CT.	
<b>FINISH</b> PER NOTE 2.		<b>CHK</b> J. Basil DATE 4-2-08	<b>ENG</b> R. OLSEN DATE 4/2/08	<b>SIZE</b> A	<b>FSCM NO</b> 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>		<b>MFG</b> B. V. DATE 4/2/08	<b>DATE</b> 4/2/08	<b>DWG. NO.</b> C5714	<b>REV.</b> B
<b>DATE:</b> 07/01/06 <b>FORM:</b> DRAWING		<b>NEXT ASSY</b>	<b>USED ON</b> B. Hilder DATE 4/2/08	<b>SCALE</b> NTS	<b>WT.</b>
<b>APPLICATION BLOCK</b>				<b>SHEET 1 OF 2</b>	

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1080	4-2-08	<i>P. OLSEN</i>

PART NO. (STEEL STUD)	B	L
5714-20-10-Z2CT	.25	.565
5714-20-20-Z2CT	.35	.665
5714-20-30-Z2CT	.45	.765
5714-20-40-Z2CT	.55	.865
5714-20-50-Z2CT	.65	.965
5714-20-60-Z2CT	.75	1.065
5714-20-70-Z2CT	.85	1.165
5714-20-80-Z2CT	.95	1.265
5714-20-90-Z2CT	1.05	1.365
5714-20-100-Z2CT	1.15	1.465
5714-20-110-Z2CT	1.25	1.565
5714-20-120-Z2CT	1.35	1.665
5714-20-130-Z2CT	1.45	1.765
5714-20-140-Z2CT	1.55	1.865

NOTES:

- HEAT TREAT:  
STEEL STUD, ROCKWELL C27 - 33.  
STAINLESS STEEL NOT HEAT TREATED.
- FINISH:  
ZINC PLATE PER ASTM-B-633, TYPE III, SC 1,  
CLEAR TRIVALENT CHROMATE WITH SEALER.  
(RoHS COMPLIANT) FINISH SUFFIX: -Z2CT  
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED  
AS THE STANDARD FINISH  
UPON DEPLETION OF EXISTING STOCK WHICH ARE  
FINISHED AS FOLLOW:  
CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 3,  
CLEAR CHROMATE. (FINISH SUFFIX: -C2C)
- FOR PART NO. OF STUD MADE FROM TYPE 303 ST.  
STEEL, REMOVE SUFFIX -Z2CT FROM P/N AND ADD "SS"  
EXAMPLE 5714-20-10-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES,  
REMOVE SUFFIX -Z2CT FROM THE PART NO.  
AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.  
\*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE  
5714-20-10-Z2BT.
- PLEASE VISIT WWW.DFCIS.COM/C5714 FOR A LIST OF  
AVAILABLE FINISHES.

MAT'L PER A.I.S.I 1018, 1117, 1215, 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		PART NO.	DRN <i>S. Francis</i>	DATE 10-18-04	TITLE <b>UN-5700 LINE STUD</b> <b>5714-20-xx-Z2CT.</b>
FINISH PER NOTE 2.		CHK <i>F. Bando</i>	DATE 4-7-08	SIZE <b>A</b>	
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DATE: 07/01/06 FORM: DRAWING		APPLICATION BLOCK	SALES	DATE 4/2/08	FSCM NO <b>72794</b>
					DWG. NO. <b>C5714</b>
					REV. <b>B</b>
					SCALE NTS WT.
					SHEET <b>2 OF 2</b>