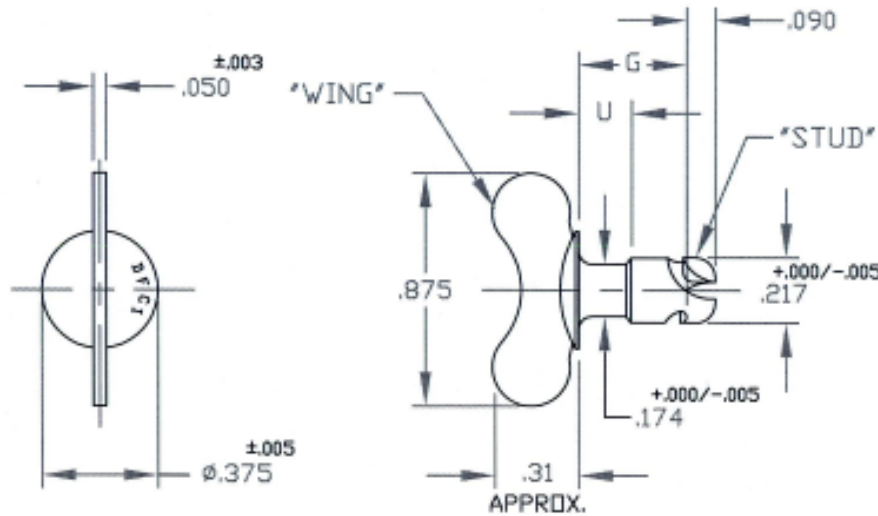



UNCONTROLLED

C2351-W SHT. 1 of 2 REV. C

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG. FINISH PER ECN 1074	2-8-08	<i>R. OLSON</i>



FOR PART NO. & NOTES, REFER TO SHEET 2 of 2.

MATL PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X' = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. Francis</i>	DATE 9-17-04	SU-2300 WING HD. STUD ASSY. 2351-W20-xx-Z3CT.
FINISH ZINC PLATED PER NOTE 2.		CHK <i>F. Basil</i>	DATE 2-8-08	
		ENG <i>R. OLSON</i>	DATE 2/8/08	SIZE A
		MFG <i>B. Nicola</i>	DATE 2/8/08	FSCM NO 72794
		QC <i>B. Nicola</i>	DATE 2/8/08	DWG. NO. C2351-W
	NEXT ASSY	USED ON	DATE	REV. C
	APPLICATION BLOCK	SALES	DATE	SCALE NTS
				WT.
				SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING

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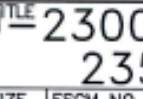
UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG. FINISH PER ECN 1074	2-8-08	<i>R. C. [Signature]</i>

PART NO. (ST. STUD ASSY.)	G	U
2351-W20-3-Z3CT	.260	.130
2351-W20-6-Z3CT	.290	.170
2351-W20-9-Z3CT	.320	
2351-W20-12-Z3CT	.350	.210
2351-W20-15-Z3CT	.380	.250
2351-W20-18-Z3CT	.410	.290
2351-W20-21-Z3CT	.440	
2351-W20-24-Z3CT	.470	.330
2351-W20-27-Z3CT	.500	.370
2351-W20-30-Z3CT	.530	.410
2351-W20-33-Z3CT	.560	
2351-W20-36-Z3CT	.590	.450
2351-W20-39-Z3CT	.620	.490
2351-W20-42-Z3CT	.650	.530
2351-W20-45-Z3CT	.680	
2351-W20-48-Z3CT	.710	
2351-W20-51-Z3CT	.740	
2351-W20-54-Z3CT	.770	
2351-W20-57-Z3CT	.800	
2351-W20-60-Z3CT	.830	

NOTES:

- MATERIAL:**
 STUD: PER A.I.S.I 8620 STEEL, TYPE 303 OR 17-4PH ST. STEEL.
 WING: C1010 - C1018 STEEL OR TYPE 302 ST. STEEL.
- FINISH:**
 ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX -Z3CT
 THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: CADMIUM PLATE PER QQ-P-416, TYPE I, CLASS 2, CLEAR CHROMATE. FINISH SUFFIX -C3C.
- HEAT TREATMENT:**
 A: PART MADE OF STEEL, ROCKWELL C30-38.
 B: PART MADE OF TYPE 303 ST. STEEL, NOT HEAT TREATED.
 C: PART MADE OF 17-4PH ST. STEEL, ROCKWELL C39-43.
 D: WING STEEL OR ST. STEEL ARE NOT HEAT TREATED.
- FOR PART NO. STUD MADE FROM TYPE 303 ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD 'SS' EXAMPLE 2351-W20-3-SS, OR FOR ST. STEEL 17-4PH ADD '18S' EXAMPLE 2251-W20-3-18S.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. *EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 2351-W20-3-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C2351-W FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ± .015 X/X = ±1/32 .XXX = ± .010		MACHINE FINISH 125T		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. F. [Signature]</i>	DATE 9-17-04	 TITLE = 2300 WING HD. STUD ASSY. 2351-W20-xx-Z3CT.	
FINISH ZINC PLATED PER NOTE 2.		CHK <i>F. Basil</i>	DATE 2-8-08		
		ENG <i>R. [Signature]</i>	DATE 2/8/08		
		MFG <i>[Signature]</i>	DATE 2/8/08		
		QC <i>B. Hildebrand</i>	DATE 2/8/08		
	NEXT ASSY	USED ON	DATE	SIZE A FSCM NO. 72794 DWG. NO. C2351-W REV. C	
	APPLICATION BLOCK	SALES	DATE	SCALE NTS WT. SHEET 2 OF 2	

DATE: 07/01/06 FORM: DRAWING