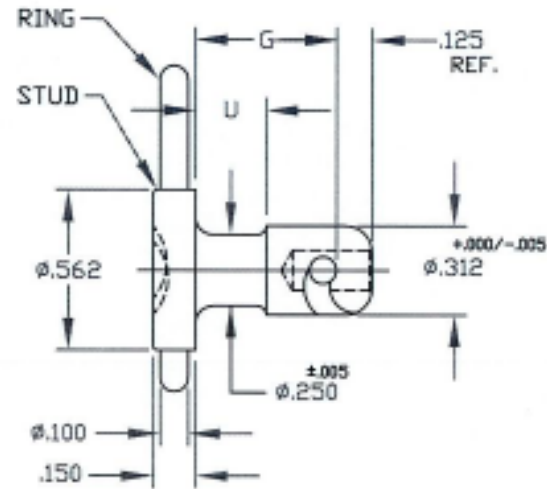
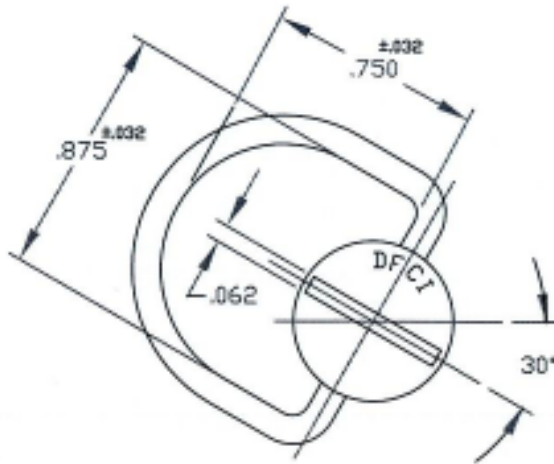



UNCONTROLLED

C122J-R5 SHT. 1 of 2 REV. C

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG. FINISH PER ECN 1021.	2-12-07	<i>R. OLSEN</i>



FOR PART NO. REFER TO SHEET 2 of 2.

MATL PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. FRANZ</i>	DATE 11-30-04	TITLE = 1200 RNG. HD. STUD ASSY. 122J-R5xx-Z3CT.
FINISH ZINC PLATED PER NOTE 2.		CHK <i>F. Basile</i>	DATE 2-13-07	
		ENG <i>R. OLSEN</i>	DATE 2/13/07	
		MFG <i>JS</i>	DATE 2-13-07	
	NEXT ASSY	USED ON <i>B. Helman</i>	DATE 2/13/07	SIZE A FSCM NO 72794 DWG. NO. C122J-R5 REV. C
	APPLICATION BLOCK	SALES	DATE	SCALE NTS WT. SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
C	CHNG. FINISH PER ECN 1021.	2-12-07	<i>R.OLBSON</i>

STUD ASSY. P/N (8620 STEEL)	G	U
122J-R530-Z3CT	.300	.125
122J-R535-Z3CT	.350	
122J-R540-Z3CT	.400	.190
122J-R545-Z3CT	.450	
122J-R550-Z3CT	.500	.250
122J-R555-Z3CT	.550	.275
122J-R560-Z3CT	.600	.300
122J-R570-Z3CT	.700	.400
122J-R575-Z3CT	.750	
122J-R580-Z3CT	.800	.500
122J-R590-Z3CT	.900	.600
122J-R5100-Z3CT	1.000	
122J-R5110-Z3CT	1.100	
122J-R5120-Z3CT	1.200	.700
122J-R5130-Z3CT	1.300	
122J-R5140-Z3CT	1.400	
122J-R5150-Z3CT	1.500	

NOTES:

- MATERIAL:
  - A: STUD: PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.
  - B: RING: HIGH CARBON STEEL OR TYPE 420 ST. STEEL.
- FINISH:
  - ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
  - THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLOWS: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. FINISH SUFFIX -Z3C.
- HEAT TREAT:
  - A: STEEL STUD HARDNESS = ROCKWELL C27 - 33.
  - B: RING HARDNESS = ROCKWELL C40 - 45.
- FOR PART NO. OF STUD MADE FROM 303 ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD '-SS' EXAMPLE 122J-R530-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX. \*EXAMPLE FOR BLACK ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 122-R530-Z3BT.
- PLEASE VISIT [WWW.DFCIS.COM/C122J-R5](http://WWW.DFCIS.COM/C122J-R5) FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±.015 XX = ±.015 X/X = ±1/32 .XXX = ±.010		MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 3.	PART NO.	DRN <i>S. FRANKS</i>	DATE 11-30-04	TITLE 1200 RNG. HD. STUD ASSY. 122J-R5xx-Z3CT.		
FINISH PER NOTE 2.		CHK <i>F. BARKS</i>	DATE 2/13/07	SIZE A	FSCM NO 72794	
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	APPLICATION BLOCK		SALES	DATE	SCALE NTS	WT.
					SHEET 2 OF 2	

DATE: 07/01/06 FORM: DRAWING