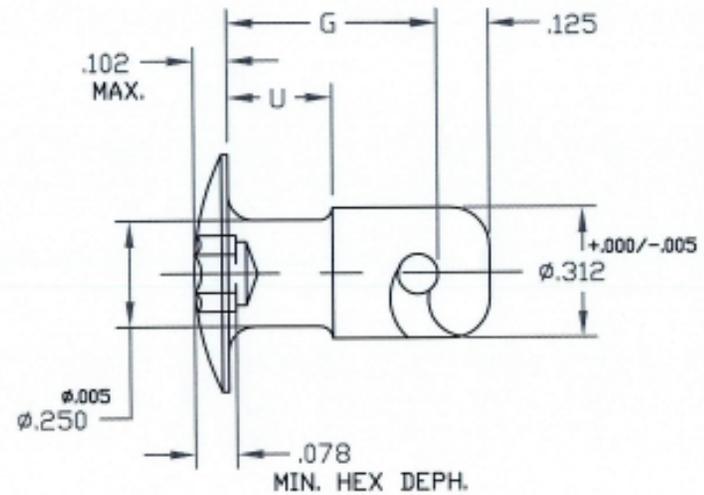


UNCONTROLLED

C121J-H5 SHT. 1 of 2 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	ADD P/N TABLE SHT2 ECN 973	6-26-06	R. OLSON



MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X^* = \pm 2^*$.XX = $\pm .015$ CONCENTRICITY F.I.M. .005 $X/X = \pm 1/32$.XXX = $\pm .010$ MACHINE FINISH 125/		DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER SHEET 2 NOTE 1.		PART NO. DRN <i>S. Franke</i> DATE 5-8-06 CHK <i>Z. Basil</i> DATE 6-26-06 ENG <i>R. OLSON</i> DATE 6/24/06	TITLE ST-1200 LINE STUD. 121J-H5xx-Z3C		REV. B
FINISH ZINC PLATE PER ASTM-B-633, TYPE III. SC 2 CLEAR CHROMATE.		MFG <i>JS</i> DATE 6-24-06	SIZE A	FSCM NO 72794	DWG. NO. C121J-H5
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE PARTS OR FASTENER PARTS.</small>		QC <i>B. Hildebrand</i> DATE 6/26/06	SCALE NTS	WT.	SHEET 1 OF 2
DATE: 11/01/03 FORM: DRAWING		APPLICATION BLOCK		SALES	

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	ADD P/N TABLE PER ECN 973	6-26-06	R. OLSSON

PART NO.	G	U
121J-H540-Z3C	.400	.190
121J-H545-Z3C	.450	
121J-H550-Z3C	.500	.250
121J-H555-Z3C	.550	.275
121J-H560-Z3C	.600	.300
121J-H565-Z3C	.650	.350
121J-H570-Z3C	.700	.400
121J-H575-Z3C	.750	.500
121J-H580-Z3C	.800	
121J-H585-Z3C	.850	.600
121J-H590-Z3C	.900	
121J-H595-Z3C	.950	.700
121J-H5100-Z3C	1.000	
121J-H5110-Z3C	1.100	
121J-H5120-Z3C	1.200	

NOTES:

- HEAT TREATMENT:
STEEL STUD ONLY = ROCKWELL C27 - 33.
- FOR PART NO. OF STUD MADE FROM TYPE 303 ST. STEEL, REPLACE SUFFIX -Z3C WITH 'SS'
EXAMPLE: 121J-H530-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES REMOVE THE SUFFIX -Z3C AND ADD THE REQUIRED FINISH SUFFIX. *EXAMPLE 121J-H530-ZBB*
- PLEASE VISIT www.dfci.com/dzfinish.html FOR A LIST OF AVAILABLE FINISHES.

MATERIAL AS NOTED ON SHT. 1		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 CONCENTRICITY F.I.M. .005 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125/		 DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		PART NO.	DRN S. FRANCES DATE 5-8-06	TITLE ST-1200 LINE STUD 121J-H5xx-Z3C.	
FINISH AS NOTED ON SHT. 1		CHK F. Basil DATE 6-27-06	ENG R. OLSSON DATE 6/27/06	SIZE A	FSCM NO 72794
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC. RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small> <small>© COPYRIGHT 2006, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</small>		MFG JS DATE 6/27/06	OC B. Kibbler DATE 6/27/06	DWG. NO. C121J-H5	REV. B
NEXT ASSY		USED ON	SALES	SCALE NTS	WT.
APPLICATION BLOCK		DATE	SHEET 2 OF 2		

DATE: 11/01/03 FORM: DRAWING