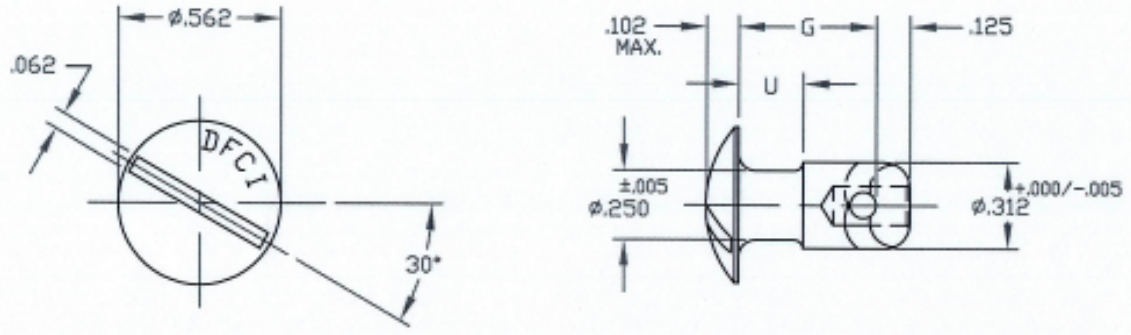


UNCONTROLLED

C121J-5 SHT. 1of2 REV. B

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	ADD SHT. 2of2 PER ECN 973	6-26-06	R. OLSON



MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED $X = \pm 2^*$ .XX = $\pm .015$ CONCENTRICITY F.I.M. .005 $X/X = \pm 1/32$ .XXX = $\pm .010$ MACHINE FINISH 125/			DFCI SOLUTIONS INC. 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795		
	HEAT TREAT PER NOTE 1.	PART NO.	DRN S. F. Rankin DATE 6-29-04		TITLE ST-1200 LINE STUD, 121J-5xx-Z3C	
FINISH ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE.		CHK F. Basil DATE 6-26-06	SIZE A	FSCM NO 72794	DWG. NO. C121J-5	REV. B
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DATE: 11/01/03 FORM: DRAWING	APPLICATION BLOCK	SALES	QC B. H. Hildebrand DATE 6/26/06			

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REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	ADD SHT. 2of2 PER ECN 973	6-26-06	R. OLSEN

PART No.	G	U
121J-530-Z3C	.300	.125
121J-535-Z3C	.350	.125
121J-540-Z3C	.400	.190
121J-545-Z3C	.450	
121J-550-Z3C	.500	.250
121J-555-Z3C	.550	.275
121J-560-Z3C	.600	.300
121J-565-Z3C	.650	.350
121J-570-Z3C	.700	.400
121J-575-Z3C	.750	.500
121J-580-Z3C	.800	
121J-585-Z3C	.850	.600
121J-590-Z3C	.900	
121J-595-Z3C	.950	.700
121J-5100-Z3C	1.000	
121J-5110-Z3C	1.100	
121J-5120-Z3C	1.200	

NOTES:

- HEAT TREATMENT: STEEL STUD ONLY=ROCKWELL C27-33.
- FOR PART NO. OF STUD MADE FROM TYPE 303 ST. STEEL, REPLACE SUFFIX -Z3C WITH \*-SS\*  
EXAMPLE 121J-530-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES REMOVE THE SUFFIX -Z3C AND ADD THE REQUIRED FINISH SUFFIX. \*EXAMPLE 121J-530-Z3Y.
- PLEASE VISIT [www.dfci.com/dzfinish.html](http://www.dfci.com/dzfinish.html) FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER A.I.S.I 8620 STEEL OR TYPE 303 ST. STEEL.		TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 CONCENTRICITY F.I.M. .005 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125/		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 1.		PART NO.	DRN S. FRANZ	DATE 6-29-04	TITLE <b>ST-1200 LINE STUD,          121J-5xx-Z3C</b>
FINISH ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE.		CHK F. Basile	DATE 6-27-06	SIZE A	
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NEXT ASSY	USED ON	QC B. K. H.	DATE 6/27/06	SCALE NTS	WT.
APPLICATION BLOCK		SALES	DATE	SHEET 2 OF 2	

DATE: 11/01/03 FORM: DRAWING