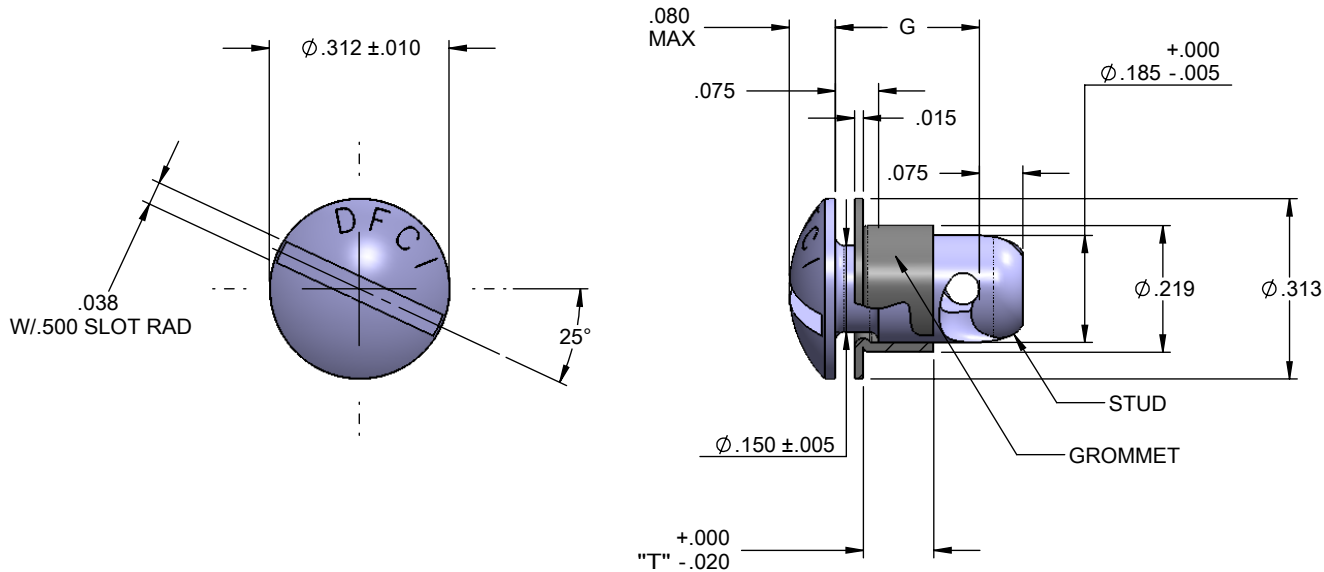
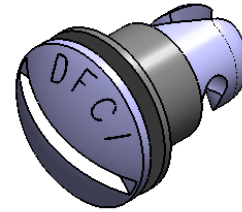


UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
D	PER ECN 1189	06/07/10	F.B



MATERIAL:	NOTED
HEAT TREAT:	NOTED
FINISH:	NOTED
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2°	.XX = ±.015	MACHINE FINISH = .125 $\sqrt{\text{ }}$	
X/X = ±1/32	.XXX = ±.010		
PART NO.	DRN	DATE	
	W. Zhindon	06/08/10	
	CHK. Frank Basile	06/08/10	
	ENG. Bill Velazquez	06/15/10	
	MFG. Bill Velazquez	06/15/10	
NEXT ASSY	USED ON	Q.C.	DATE
		Bill Velazquez	06/15/10
APPLICATION BLOCK		SALES.	DATE

DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITTLE			
ST-1200 STUD + GRUMMET ASSY. 121J-3xxTxxx-Z3CT			
SIZE	FSCM NO	DWG. NO.	REV
A	72794	C121J-3-T	D
SCALE: NTS		WEIGHT:	SHEET 1 OF 2


UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
D	PER ECN 1189	06/07/10	F.B

NOTES:

- MATERIAL
STUD: PER A.I.S.I 8620, 10B21 STEEL
GROMMET : 3003-H14 OR 1100-H14
- HEAT TREATMENT:
STEEL STUD: ROCKWELL C27-33
- FINISH STEEL STUD:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2,
CLEAR TRIVALENT CHROMATE WITH SEALER.
(RoHS COMPLIANT) FINISH SUFFIX: -Z3CT
- FOR THE APPLICATION OF ALTERNATIVE
FINISHES, REMOVE SUFFIX -Z3CT FROM THE
PART NO. AND ADD THE REQUIRED FINISH TO
THE PART NO. SUFFIX. "EXAMPLE FOR YELLOW
ZINC TRIVALENT CHROMATE FINISH THE PART
NO. IS 121J-325T175-Z3YT"
- PLEASE VISIT WWW.DFCIS.COM/C121J-3-T FOR A
LIST OF AVAILABLE FINISHES.

ASSY PART NO	STUD P/N	GROMMET P/N	T DIM	G DIM	U DIM
121J-330T130-Z3CT	121J-330-Z3CT	127S-A3T130	.130	.300	.100
121J-330T150-Z3CT	121J-330-Z3CT	127S-A3T150	.150	.300	.100
121J-345T250-Z3CT	121J-345-Z3CT	127S-A3T250	.250	.450	.225
121J-355T300-Z3CT	121J-355-Z3CT	127S-A3T300	.300	.550	.275
121J-375T425-Z3CT	121J-375-Z3CT	127S-A3T425	.425	.750	.400
121J-370T575-Z3CT	121J-370-Z3CT	127S-A3T575	.575	.700	.350

MATERIAL: NOTED	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH = .125 <input checked="" type="checkbox"/>			 DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795
HEAT TREAT: NOTED	PART NO.	DRN <i>W. Zhindon</i>	DATE 06/08/10	
FINISH: NOTED		CHK. <i>Frank Basile</i>	DATE 06/08/10	
THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPERTY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS. (C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.		ENG. <i>Bill Velazquez</i>	DATE 06/15/10	
		MFG. <i>Bill Velazquez</i>	DATE 06/15/10	
	NEXT ASSY	USED ON	Q.C. <i>Bill Velazquez</i>	DATE 06/15/10
	APPLICATION BLOCK	SALES.	DATE	TITLE ST-1200 STUD + GRUMMET ASSY. 121J-3xxTxxx-Z3CT
				SIZE FSCM NO. DWG. NO. REV A 72794 C121J-3-T D
				SCALE: NTS WEIGHT: SHEET 2 OF 2