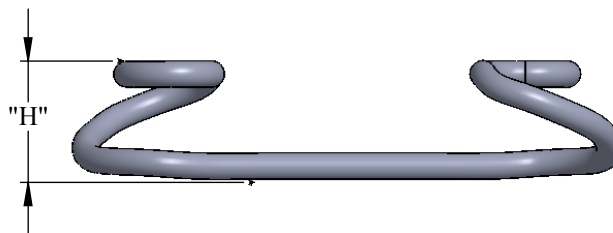
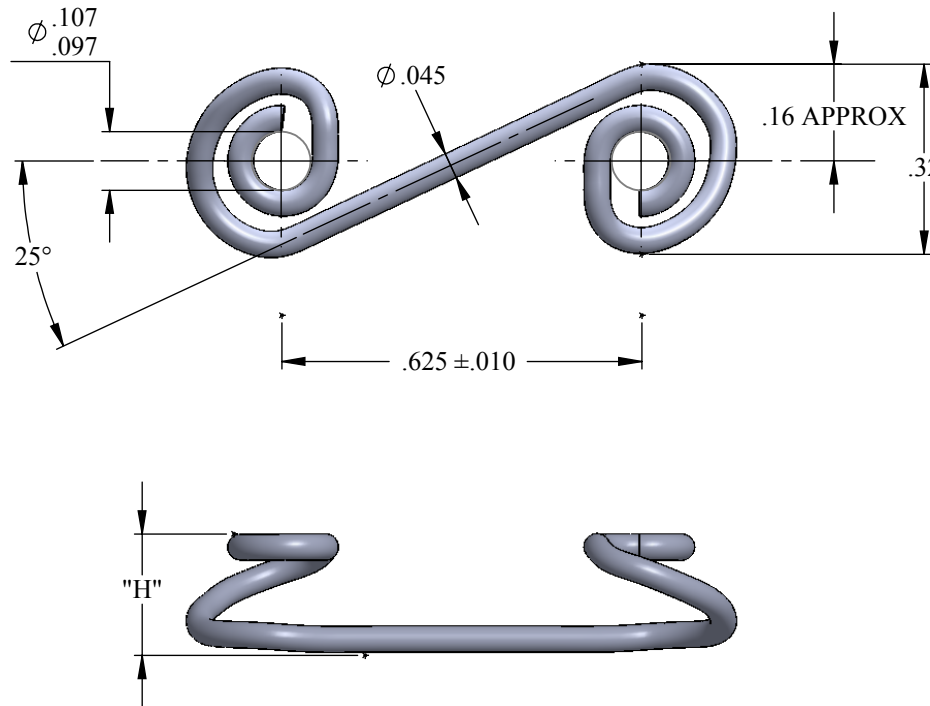
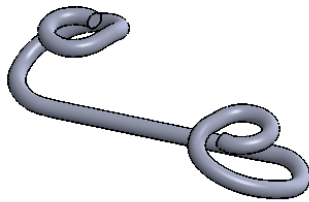


UNCONTROLLED



FOR PART NO. REFER TO SHEET 2 OF 2

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
F	PER ECN 1168	03/01/10	F.B.

MATERIAL:	.045 DIA. MUSIC WIRE PER ASTM-A-228 OR TYPE 300 SERIES ST. STEEL
HEAT TREAT:	SPRING MADE FROM MUSIC WIRE OR ST. STEEL ARE NOT HEAT TREATED
FINISH:	PER NOTE 1.
<small>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</small>	
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TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED			
X* = ±2°	.XX = ±.015	MACHINE FINISH = .125	
X/X = ±1/32	.XXX = ±.010		
PART NO.	DRN	W. Zhindon	DATE 03-01-2010
	CHK.	Frank Basile	DATE 03-01-2010
	ENG.	Robert Altkorand	DATE 03-03-2010
	MFG.	Bill Velazquez	DATE 03-02-2010
	G.C.	Robert Altkorand	DATE 03-03-2010
NEXT ASSY	USED ON	SALES.	
APPLICATION BLOCK			

DFCI SOLUTIONS INC.
 425 UNION BOULEVARD.
 WEST ISLIP, NEW YORK 11795

TITLE		ST-1200 SIZE 3 SPRING, 1219-3xxx-Z3CT	
SIZE	FSCM NO.	DWG. NO.	REV.
A	72794	C1219-3	F
SCALE: NTS		WEIGHT:	SHEET 1 OF 2

UNCONTROLLED

REVISIONS			
SYS	DESCRIPTION	DATE	APPROV
F	PER ECN 1168	03/01/10	F.B.

NOTES:

- FINISH:
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (RoHS COMPLIANT) FINISH SUFFIX: -Z3CT


THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISH AS FOLLOW:

ZINC PLATE PER ASTM-B-633, TYPE II, SC 2. YELLOW CHROMATE. (FINISH SUFFIX: -Z3Y)
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE PART NO. SUFFIX.

Example: FOR BLACK ZINC TRIVALENT CHROMATE THE PART NO. WILL BE 1219-3125-Z3BT.
- PLEASE VISIT WWW.DFCIS.COM/C1219-3 FOR A LIST OF AVAILABLE FINISHES.

PART NO.	"H"	WEIGHT (LBS)
1219-3125-Z3CT	.125	.0011
1219-3150-Z3CT	.150	
1219-3175-Z3CT	.175	
1219-3200-Z3CT	.200	
1219-3225-Z3CT	.225	

FOR STAINLESS STEEL PART NO. SEE NOTE 3.

<p>MATERIAL: .045 DIA. MUSIC WIRE PER ASTM-A-228 OR TYPE 300 SERIES ST. STEEL</p>		<p>TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED</p> <p>X* = ±2* .XX = ±.015 X/X = ±1/32 .XXX = ±.010</p> <p>MACHINE FINISH = .125</p>				 <p>DFCI SOLUTIONS INC. 425 UNION BOULEVARD. WEST ISLIP, NEW YORK 11795</p>		
<p>HEAT TREAT: SPRING MADE FROM MUSIC WIRE OR ST. STEEL ARE NOT HEAT TREATED</p>		<p>PART NO.</p>	<p>DRN <i>W. Zhindon</i></p>	<p>DATE 03-01-2010</p>	<p>TITLE ST-1200 SIZE 3 SPRING, 1219-3xxx-Z3CT</p>			
<p>FINISH: PER NOTE 1.</p>			<p>CHK. <i>Frank Basile</i></p>	<p>DATE 03-01-2010</p>				
<p>THE FASTENER PARTS SHOWN IN THIS PRINT ARE PROPRIETARY ARTICLES TO WHICH DFCI SOLUTIONS INC., RETAINS THE EXCLUSIVE RIGHTS OF MANUFACTURE, USE AND SALE. THE PRINT OR DRAWING IS SUBMITTED IN CONFIDENCE AND DOES NOT CONVEY A LICENSE OR PERMISSION TO MANUFACTURE THE FASTENER OR FASTENER PARTS.</p> <p>(C) COPYRIGHT 2009, DFCI SOLUTIONS INC. ALL RIGHTS RESERVED.</p>			<p>ENG. <i>Robert Altkorand</i></p>	<p>DATE 03-03-2010</p>				
			<p>MFG. <i>Bill Velazquez</i></p>	<p>DATE 03-02-2010</p>				
			<p>Q.C. <i>Robert Altkorand</i></p>	<p>DATE 03-03-2010</p>				
	<p>NEXT ASSY</p>	<p>USED ON</p>	<p>SALES.</p>	<p>DATE</p>	<p>SIZE A</p>	<p>FSCM NO. 72794</p>	<p>DWG. NO. C1219-3</p>	<p>REV. F</p>
<p>APPLICATION BLOCK</p>				<p>SCALE: NTS</p>		<p>WEIGHT:</p>		<p>SHEET 2 OF 2</p>