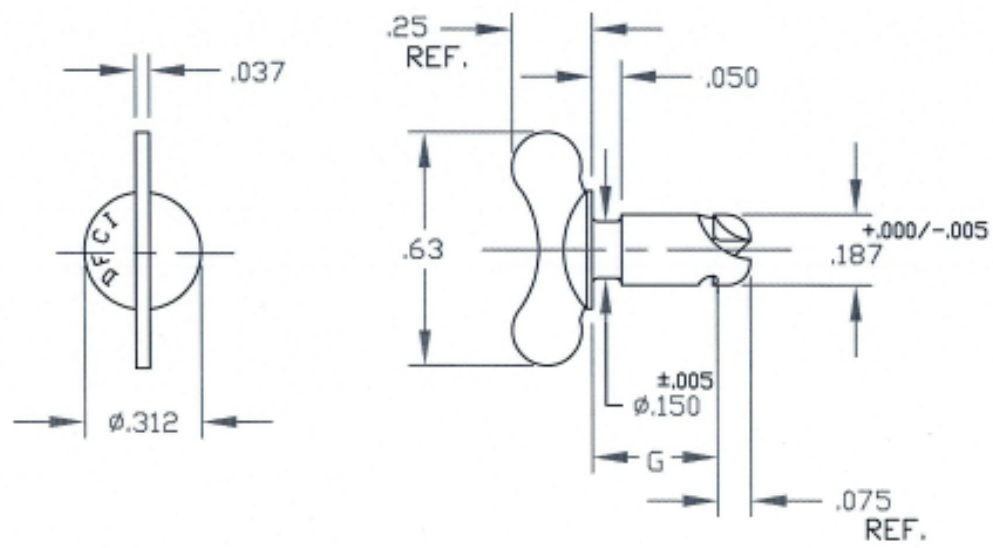



UNCONTROLLED

C1201-W3 SHT. 1of2 REV. *B*

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1058	9-24-07	<i>R. OLSON</i>



FOR PART NO. REFER TO SHEET 2of2.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X' = ±2' .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN <i>S. Francis</i>	DATE 11-10-05	TITLE <b>1200 LINE WING HD. STUD,          1201-W3xx-Z3CT.</b>
FINISH PER NOTE 3.		CHK <i>F. Basile</i>	DATE 9/27/07	
		ENG <i>R. OLSON</i>	DATE 9/27/07	SIZE A
		MFG <i>B. Miller</i>	DATE 10-1-07	FSCM NO 72794
		QB <i>B. Miller</i>	DATE 9/27/07	DWG. NO. C1201-W3
	NEXT ASSY	USED ON	SALES	REV. B
	APPLICATION BLOCK		DATE	SCALE NTS
				WT.
				SHEET 1 OF 2

DATE: 07/01/06 FORM: DRAWING

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UNCONTROLLED

REVISIONS			
SYM	DESCRIPTION	DATE	APPROV
B	CHNG FINISH PER ECN 1058	9-24-07	R.OLSON

NOTES:

PART NO. (STEEL STUD ASSY)	G
1201-W320-Z3CT	.200
1201-W325-Z3CT	.250
1201-W330-Z3CT	.300
1201-W335-Z3CT	.350
1201-W340-Z3CT	.400
1201-W345-Z3CT	.450
1201-W350-Z3CT	.500
1201-W355-Z3CT	.550
1201-W360-Z3CT	.600
1201-W365-Z3CT	.650
1201-W370-Z3CT	.700
1201-W375-Z3CT	.750
1201-W380-Z3CT	.800
1201-W390-Z3CT	.900
1201-W3100-Z3CT	1.000

- MATERIAL:  
STUD: PER A.I.S.I 8620 STEEL DR ST STEEL TYPE 303.  
WING: PER A.I.S.I 1010, STEEL DR ST. STEEL TYPE 302.
- HARDNESS (ROCKWELL C30-38) APPLIED ONLY TO STEEL STUD, WING IS NOT HARDENED.
- FINISH:  
ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR TRIVALENT CHROMATE WITH SEALER. (ROHS COMPLIANT) FINISH SUFFIX: -Z3CT  
THE ABOVE MENTIONED FINISH WILL BE SUPPLIED AS THE STANDARD FINISH, UPON DEPLETION OF EXISTING STOCK WHICH ARE FINISHED AS FOLLO: ZINC PLATE PER ASTM-B-633, TYPE III, SC 2, CLEAR CHROMATE. (FINISH SUFFIX: -Z3C)
- FOR PART NO. OF STUD MADE FROM ST. STEEL, REMOVE SUFFIX -Z3CT FROM P/N AND ADD "-SS" EXAMPLE 1201-W320-SS.
- FOR THE APPLICATION OF ALTERNATIVE FINISHES, REMOVE SUFFIX -Z3CT FROM THE PART NO. AND ADD THE REQUIRED FINISH TO THE SUFFIX.  
\*EXAMPLE FOR YELLOW ZINC TRIVALENT CHROMATE FINISH, THE PART NO. IS 1201-W320-Z3YT.
- PLEASE VISIT WWW.DFCIS.COM/C1201-W3 FOR A LIST OF AVAILABLE FINISHES.

MAT'L PER NOTE 1.	TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED X = ±2" .XX = ±.015 X/X = ±1/32 .XXX = ±.010 MACHINE FINISH 125T		 <b>DFCI SOLUTIONS INC.</b> 425 UNION BOULEVARD WEST ISLIP, NEW YORK 11795	
HEAT TREAT PER NOTE 2.	PART NO.	DRN S. FRANKS	DATE 11-10-05	TITLE <b>1200 LINE WING HD. STUD, 1201-W3xx-Z3CT.</b>
FINISH PER NOTE 3..		CHK F. Bardsley	DATE 9-27-07	
		ENG R. OLSON	DATE 9-27-07	SIZE A
		MFG R. OLSON	DATE 10-1-07	FSCM NO 72794
		APP R. OLSON	DATE 9/27/07	DWG. NO. C1201-W3
	NEXT ASSY	USED ON	SALES	REV. B
APPLICATION BLOCK			SCALE NTS	WT. SHEET 2 OF 2

DATE: 07/01/06 FORM: DRAWING